

# Specification for Paint System

Modular System Structures include:

CONICAL SERIES  
HYPER SERIES  
INVERTED SERIES

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## TECHNICAL INFORMATION

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### TWO PACK PAINT SYSTEM

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### PREPARATION

After fabrication, the steelwork is cleaned by either abrasive blast or chemically descaling to a standard of finish equal to or better than Class Sa 2½ finish described in AS 1627.

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### PAINTING

Within four hours of cleaning the two pack paint system is applied in three coats.

Coat 1 is Zinnode 402.

Coat 2 is Duremax GPE.

Coat 3 is Luxathane R.

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The above is Dulux Coating

Specification Number:

PCQ/0300/1645.Version 1.

Giving 10-20 years protection.

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Paint System  
Modular Systems

Streetscape

street  
umbrellas  
Australia