

# Specification for Paint System



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## TECHNICAL INFORMATION

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TRIPLEX™ Coating System      REGISTERED TRADE MARK No. 714236

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### The System

1. Abrasive blast to Class 3.
  2. Application of Spray Galvanising in Aluminium & Zinc.
  3. Double Powder Coat.
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### Details

#### 1. Abrasive Blasting

Class 3 is the cleanest metal achievable and is a world wide recognised standard know as the "white metal" finish.

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#### 2. Spray Galvanising

Uses a mixture of Aluminium and Zinc, 50/50 by volume, effectively giving a zincalume finish.  
Aluminium 99.5% pure  
Zinc 99.9% pure  
Al/Zn mix bond strength to steel 5600N/cm<sup>2</sup>  
Interparticle Strength 20300 N/cm<sup>2</sup>

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#### 3. Powder Coat Finish (Polyester)

2 coats of Orica Pearl White gloss, No. 959-50059

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